

2 | About us DAS ORIGINAL

# Market Leader for Cable Stripping and Dismantling Technology

The JOKARI-Krampe GmbH is a leading manufacturer in the technology of cable stripping and dismantling hand tools. The range comprises specialist tools for a wide field of applications to allow fast, simple and precise stripping and dismantling of cables and wires. Most of our tools are TÜV- and GS-certified, as we commit ourselves to the safety of the user of our products. As a renowned specialist with an experience of more than 40 years in development we offer innovative solutions for nearly all requirements in manual cable and wire stripping.

# Reliable partner for trade, users and employees

The satisfaction of our clients is the guideline of our management and employees in our daily work. As employers we know about the substantial role our employees play to contribute to the success of our business. Being a family-owned and managed company, we are a reliable partner of all people working for us – inside and outside of our company.

# **Leading in quality**

Most modern technologies and materials require the most qualified tools for the job. JOKARI's Original Range sets the professional standard for stripping and dismantling of wire and cable. We cover everything from production work to specialized work. When you see a JOKARI item, you can have faith that you are working with the best of the best.

# **Investing in Germany**

JOKARI is known for having the highest quality and precision products. We are constantly researching and developing new ideas and products and strive to continue offering innovative solutions for new technologies. To remain a leader in the international markets, all JOKARI items are developed and produced 100% in Germany. Our factory is located in the Westphalian town of Ascheberg. All of the JOKARI range originate from here. We are continuing to invest in growing manufacturing to ensure the constant evolution of JOKARI into the future. JOKARI – 100% made in Germany: this is the quintessence of our policy.

# Careful Use of Resources

The environment plays a crucial role at our company. The enlargement and refurbishment of our buildings comprised the installment of solar geothermical equipment to make use of green and independent electrical and thermal energy sources to avoid environmental stress. Also our production facilities look for an environmental friendly handling of all materials used for production and maintenance. As we are responsible for the environment, we live in.

www.jokari.de Content | 3



# **Precision Cable-Stripping Tools**

Content	Page
Cable Knives	4
Cable Knife Standard Version	6
Cable Knife SECURA	8
Cable Strippers	10
Universal Stripper/Allrounder	12
Super Stripper SECURA	13
Various Cable Strippers	14
Coaxial Cable Stripper	15
Stripper Fiber Optics & Network Cables	16
Stripper Network & Energy Cables	17
Wire Strippers	18
Multi-Talent QUADRO	20
Wire Strippers	22
Micro-Precision Wire Strippers	28
JOKARI Extras	32
Spare Parts & Consumables	34
Information	35
Tips & Tricks	36
The JOKARI Sales Support	37
New Media - Best Service	38
JOKARI's Wiki	40
The JOKARI Product Navigator	42
Index	43

# 100% Made in Germany















# **Cable Knives**

Proven a million times over, the JOKARI cable knife is the tool of choice for stripping all standard round cables. The cutting blade automatically repositions from cutting around to cutting along the sheath for fuss-free cable stripping. Each JOKARI cable knife benefits from special Titanium-Nitride coating (TiN) to achieve longer life, faster cutting, and less wear.

# Cable Knife SECURA 2-Component Design

The unique feature of this knife is the slip-proof handle grip with soft thumb pad. The user benefits from a more secure grip achieved by the non-slip padding.







#### No. 35 Standard

Dual-compound handle for better grip and more safety.

Part No. 10350



1.5/64" - 1.1/2" Ø 27 - 35 mm Ø





# 4 011391 105003

No. 50 Standard
Dual-compound
handle for better grip
and more safety.
Part No. 10500



1.3/8" - 1.15/16" Ø 35 - 50 mm Ø









No. 27 ISO
Full-plastic body design
(excluding the internal blade)
Part No. 10271



5/16" - 1.1/8" Ø 8 - 28 mm Ø

















No. 16 Standard Part No. 10162



5/32" - 5/8" Ø 4 - 16 mm Ø











No. 27 Standard Part No. 10272



5/16" - 1.1/8" Ø 8 - 28 mm Ø









No. 28 G Standard with straight blade Part No. 10285



5/16" - 1.1/8" Ø 8 - 28 mm Ø











No. 28 H Standard with hooked blade Part No. 10282



5/16" - 1.1/8" Ø 8 - 28 mm Ø















# No. 16 Secura Dual-compound handle and thumb pad for better grip and more safety. Part No. 10160



5/32" - 5/8" Ø 4 - 16 mm Ø









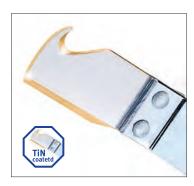
**No. 27 Secura**Dual-compound handle and thumb pad for better grip and more safety.

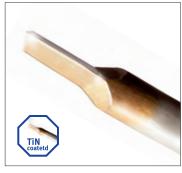


5/16" - 1.1/8" Ø 8 - 28 mm Ø

Part No. 10270







# The JOKARI Advantage:

Titanium-Nitride (TiN) Coating

- Fast cutting
- Reduced wear
- Longer life





Protection Cap with Hooked Blade and Large Adjustment Screw

With its securely locking protection cap, the Secura cable knife can be handled perfectly. The large adjustment screw ( $\varnothing$  >23%) allows for effortless adjustments.

Never use tool on or near live electrical circuit!





No. 28 G Secura

with straight blade. Dual-compound handle and thumb blade. Dual pad for better grip and more safety.

Part No. 10281

5/16" - 1.1/8" Ø 8 - 28 mm Ø







No. 28 H Secura

with hooked blade. Dual-compound handle and thumb pad for better grip and more safety.

Part No. 10280



5/16" - 1.1/8" Ø 8 - 28 mm Ø

















# **Cable Strippers**

The JOKARI cable strippers are a must-have on every building site because of their comfortable and effective use. These tools impress with their ease-of-use and high-end quality. Original JOKARI cable strippers allow effortless work even in tight or hard to reach places.









# **Universal Stripper No. 12**

Universal stripper for all standard insulated round cables, including NYM 3 x 1,5 to  $5 \times 2,5 \text{ mm}^2$ . No cutting depth adjustment required. TIN-coated blades. Pocket clip.











#### **Allrounder**

Stripper for round and flat cables. A tool with a various range of applications from building services to industrial use. Extra blade for longitudinal cut. 2 stripping notches with length stop for stripping conductors. The removable length stop is suitable for left and right hand use and can be stored in the tool handle. Working range: Round cables 4-15 mm  $\emptyset$  e.g. energy-, control-, halogenfree installations-, data-, coaxial cables. Flat cables max. 15 mm width e.g. YDY, NYM-J.





5/32" - 19/32" Ø | 4 - 15 mm Ø

max. 19/32" | 15 mm





















#### **SECURA No. 15**

Stripper for all standard insulated round cables, including NYM 3x1,5 bis 5x2,5 mm², NHXMH 3x1,5 bis 5x2,5 mm² halogenfree. No cutting depth adjustment required. TIN-coated blades. Extra blade for longitudinal cut. 6 stripping notches for stripping conductors. Dual-compound handle for better grip and more safety. Pocket clip.

Part No. 30155



Ø 5/16" - 1/2" | 8 - 13 mm

AWG 24 | 22 | 18 | 16 | 14 | 12 mm<sup>2</sup> 0,2 | 0,3 | 0,8 | 1,5 | 2,5 | 4,0





# **SECURA No. 15**

- Secure grip achieved by introducing soft padding for non-slip grips.
- · Technically improved functionality.
- New locking mechanism prevents the unwanted opening of the tool.
- Absolutely straightforward longitudinal cuts with innovative internal cable duct.
- Redesigned blade layout and intake to stop cable waste from jamming the tool.
- Durable and ergonomically designed pocket clip.







Never use tool on or near live electrical circuit!







# No. 14 Strip

Stripper for all standard PVC-insulated round cables and PVC-insulated flat cables. Extra blade for longitudinal cut. No cutting depth adjustment required. 3 stripping notches for stripping conductors. Pocket clip.

Part No. 30140

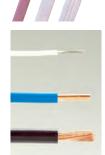


max. 1/2" width | 12 mm

AWG 18 | 16 | 14 mm<sup>2</sup> 0,8 | 1,5 | 2,5













# **UNI-PLUS**

Stripper for all standard insulated round cables, building installation and industrial cables. No cutting depth adjustment required. 2 stripping notches with length stop for stripping conductors. Removable length stop can be re-positioned for left and right hand use. Hole for hanging loop.





Ø 5/16" - 19/32" | 8 - 15 mm

AWG 16 | 14 mm<sup>2</sup> 1,5 | 2,5















# **SECURA Coaxi No. 1**

Cable stripper for all standard coaxial cables, including TV-Coax, RG 58U/RG 59U; 3-core flex (3 x 0.75 mm²). With 20 mm length scales. Cutting blades on both ends of tool marked with ① and ② for correct order of use. No cutting depth adjustment required. Dual-compound handle for better grip and more safety.

TIN-coated blades. Part No. 30600



Ø 3/16" - 19/64" | 4,8 - 7,5 mm







The JOKARI Advantage:

Titanium-Nitride (TiN) Coating

- Fast cutting
- Reduced wear
- Longer life







# **Top Coax**

Cable stripper for all standard coaxial cables, including TV-Coax, RG 58U/RG 59U, 3-core flex (3 x 0.75 mm²). Integrated length scale from 5 to 20 mm, unlimited stripping range. No cutting depth adjustment required. TIN-coated blades. Hole for hanging loop.





Ø 3/16" - 19/64" | 4,8 - 7,5 mm













# Fibre-Strip LC

Stripping tool to apply a longitudinal cut at the outer sheath of distribution cables, e.g. fibre optic cables I-VHH 24 x Singlemode with diameter 21/64" | 8.2 mm. Pocket clip.

Part No. 30800











Fibre-Strip DC

Stripping tool for fibre optic cables, e.g. DAC - Direct Access Cable with diameter 7/32" | 5.9 mm

Part No. 30700



Fibre Strip LC





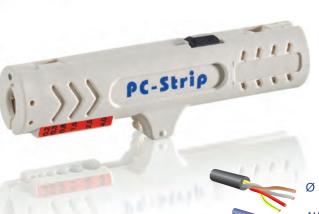




Special sheathing and insulation stripping tool for PVC-insulated data communication and controller connections (e.g. Cat5, Cat6, Cat7, twisted-pair, network, and thinly insulated cables). No cutting depth adjustment required.

TIN-coated blades. Pocket clip.

Part No. 30161









## **PC-Strip**

Special sheathing and insulation stripping tool for PVC-insulated data communications cables, control cables and various Ölflex-types. No cutting depth adjustment required.

TIN-coated blades. Pocket clip.

Part No. 30160

Ø 3/16" - 1/2" | 5 - 13 mm

AWG 24 | 22 | 18 | 16 | 14 | 12 mm<sup>2</sup> 0,2 | 0,3 | 0,8 | 1,5 | 2,5 | 4,0



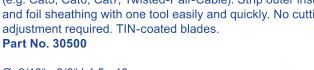






#### No.1-Cat

Designed for use on PVC-insulated data cables with thin insulation (e.g. Cat5, Cat6, Cat7, Twisted-Pair-Cable). Strip outer insulation and foil sheathing with one tool easily and quickly. No cutting depth adjustment required. TIN-coated blades.











**SE-Strip** 2,5<sup>2</sup>-6<sup>2</sup>) **\\\** 



SE-Strip

Quick and precise stripping of all standard energy and security cables, double shielded solar cables, shortcircuit and grounding-proof, flameretardant, halogen free cables (e.g. NSGAFÖU, VER H07RN-F), with integrated length stop from 8 to 12 mm. Pocket clip.





Part No. 30180



1,5 mm<sup>2</sup> | 7,0 mm Ø





Part No. 30190



2,5 - 6,0 mm<sup>2</sup> | 7,5 - 9,5 mm Ø





Part No. 30200







10/16 mm<sup>2</sup> | 11 - 13 mm Ø



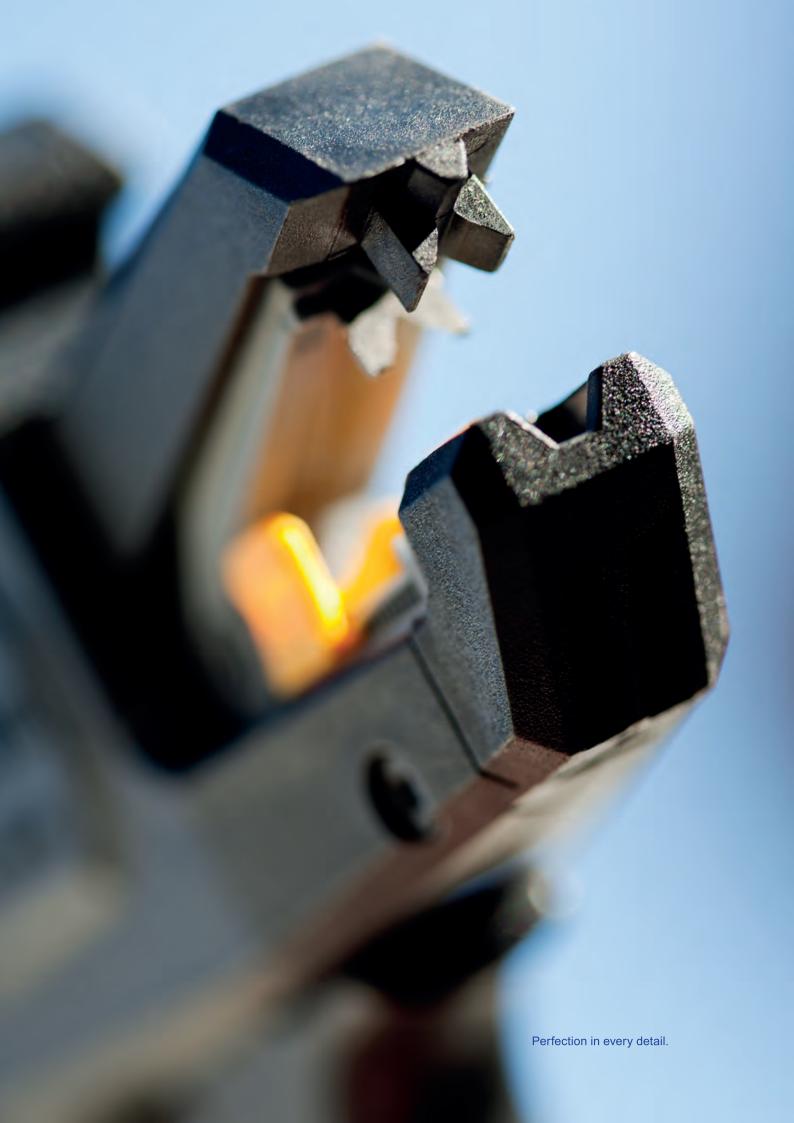




# Wire Strippers

Many industrial applications require utmost precision and perfection from wire strippers. These specialist tools are indispensable helpers for all switchboard construction, mechanical and plant engineering and industrial cabling purposes. A JOKARI exclusive.

The automatic wire strippers convince with their light-weight fibreglass-reinforced polyamide construction for exceptional quality and high strength. They are developed to suit the needs across various industrial applications. Ergonomically designed for fatigue free, repetitive stripping they are easy and safe to use even in hard to reach places. Their long life and wear-proof quality will not fail to impress their users anew on every single day.







# QUADRO

Multi-Tool and 3 magazines with end sleeve strips 0.5, 0.75, 1.0, 1.5 and 2.5 mm<sup>2</sup>.

Part No. 60000

AWG 20 | 18 | 17 | 15 | 13 mm<sup>2</sup> 0,5 | 0,75 | 1,0 | 1,5 | 2,5













# **Multi-Talent QUADRO**

The unmatched integration of four different functions:

Cutting – insulation stripping – twisting – crimping. The quick reloading of connector sleeves by switching magazines enables fast and efficient work. Magazines can be used for all standard end sleeves strips 0.5 - 2.5 mm<sup>2</sup> available in electrical wholesale.



22 | Wire Strippers DAS ORIGINAL







# Super 4 plus

Ergonomic, automatic wire stripper for solid and stranded wires. No adjustment to diameter necessary. Wire cutter for cross section up to AWG 14 | 2,5 mm². Adjustable length stop 6 - 15 mm. Hole for hanging loop. Exchangeable blades.

Part No. 20050



AWG 24 - 10 | 0,2 - 6,0 mm<sup>2</sup>







Never use tool on or near live electrical circuit!





# **SECURA 2K**

Ergonomic, automatic wire stripper for solid and stranded wires. No adjustment to diameter necessary. Wire cutter for cross section up to AWG 14 | 2,5 mm². Adjustable length stop 6 - 18 mm. Safe dual-compound handle design with soft, non-slip gripping zone. Exchangeable blades.

Part No. 20100

AWG 24 - 10 | 0,2 - 6,0 mm<sup>2</sup>











# No. 6-16<sup>2</sup>

Ergonomic, automatic wire stripper for solid and stranded wires. No adjustment to diameter necessary. Also suitable for stripping the sheathing of PVC-Flex 3 x 0,75 mm² and solar cables with jointed cable sheathings (e.g. Solarflex®, Energyflex®). Stripping of any length possible due to open frame construction of handles. Exchangeable blades. Length scale printed on handle. Part No. 20090



AWG 10 - 5 | 6 - 16 mm<sup>2</sup>

3 x 0,75 mm<sup>2</sup> PVC-Flex











# **FKZ Flat Cable Stripper**

Automatic stripper for PVC-insulated flat twin and earth cables. Removes both the external sheathing and internal conductor insulation. A built-in wire bending hole for effective termination of conductors up to 2.5 mm<sup>2</sup>. No adjustment necessary. Exchangeable blades.

Part No. 20030



max. 1/2" | 12 mm AWG 18 - 10 mm<sup>2</sup> 0.75 - 2.5





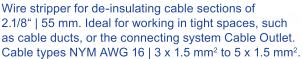
**Wire Strippers** 24 **DAS ORIGINAL** 







# **Outlet Special 55**



Part No. 20255













# **Outlet Special 20**

Wire stripper for de-insulating cable sections of 13/16" | 20 mm for connecting monitoring systems or potential equi-valization purposes.

Range: Selected round cable types from 19/64" - 11/32" Ø | 7.5 to 9 mm Ø, including coaxial cables, and shielded or unshielded monitoring or

Part No. 20220







www.jokari.de Wire Strippers | 25

# The Wire Strippers Sensor Special and Sensor Mini

are tightly focussed to the needs of stripping the sheathing of sensor/actuator cables. With their new blade design the tools strip PVC/PUR cable sheathings precisely from cables as from 3,20 mm Ø (Sensor Mini) resp. 4,40 mm Ø (Sensor Special) without damages to the individual conductors or shieldings inside.

The innovative cable scanning system adjusts the stripping blades automatically to the various cable diameters. So the stripping of the outer sheathing of cables for connecting Sensor/Actuator boxes or bus couplers is being done quickly and safely.





Qualified for use on:

- PUR halogen-free cables
- Highly flexible TPE-U-cables
- PUR-cables
- PUR/PVC-cables
- PVC-cables
- · Multi-stranded cables
- · Shielded and non-shielded cables



26 | Wire Strippers **DAS ORIGINAL** 







# **AS-Interface Special**

Automatic wire stripper for AS-Interface cables with PUR or TPE insulation. Full protection for the internal conductors.

Part No. 20070









# **High Strip**

Ergonomic precision wire stripper for conductors with tough and difficult insulations such as rubber, silicone, TPE etc. Length stop adjustable from 5 - 15 mm. No adjustment to diameter necessary due to fixed blade diameters. Stripping of any length possible. Exchangeable blades. Part No. 20450



AWG 20 | 18 | 16 | 13 | 11 mm<sup>2</sup> 0,5 | 0,75 | 1,5 | 2,5 | 4,0

















# **Special**

Ergonomic, automatic wire stripper for solid and stranded wires. No adjustment to diameter necessary. Wire cutter for cross section up to AWG 12 | 3,3 mm² (CU-wire). Adjustable length stop 5 - 18 mm. Exchangeable blades. **Part No. 20060** 



AWG 20 - 10 mm<sup>2</sup> 0,5 - 6,0











# **BKZ**

Special Wire Stripper for telecommunication broadband cables up to 18 mm Ø.

Exchangeable blades.

Suitable for e. g. KxKs-iKx, -nKs, -qKs.

To dismantle in 3 simple steps the outer sheathing as well as the copper shielding below.

Part No. 50000







# **Micro-Precision Wire Strippers**

Fine and thin wires are in daily use in small batch production, prototype construction, quality control or after-sales service and are manually cut, stripped, soldered or assembled. In the house and building technology special tools are being used to avoid damages by stripping fine wires.

To cover these demands, JOKARI has designed a compact range of strippers, covering 18 types in 3 patterns. Lightweight, easy to handle, safe and exact: the JOKARI Micro Precision Wire Strippers combine these basic demands in an unique way.



For electronic, telecommunications and modelling purposes. With adjustable length stop and integrated cutter for cable diameters of up to 0.8 mm Ø. Lightweight design. PWS-PLUS Series (yellow models) with adjustable stripping range and SWS-PLUS Series (grey models) with fixed stripping diameter. Ideal for PVC, TEFLON, KYNAR, TEFZEL, MYLAR cables with diameters from 0.12 to 1.00 mm Ø (36 - 18 AWG).



# PWS-PLUS Serie (A)



	Type	Part No.
0,12 to 0,40 mm Ø   AWG 36 - 26	PWS-PLUS 001	40024
0,25 to 0,80 mm Ø   AWG 30 - 20	PWS-PLUS 002	40025
0,30 to 1,00 mm Ø   AWG 28 - 18	PWS-PLUS 003	40026













# SWS-PLUS Serie (A)



	Туре	Part No.
0,12 mm Ø   AWG 36	SWS-Plus 012	40015
0,16 mm Ø   AWG 34	SWS-Plus 016	40035
0,20 mm Ø   AWG 32	SWS-Plus 020	40045
0,25 mm Ø   AWG 30	SWS-Plus 025	40055















0,30 mm Ø   AWG 28	SWS-Plus 030	40065	4 011391 400658
0,40 mm Ø   AWG 26	SWS-Plus 040	40075	4 011391 400757
0,50 mm Ø   AWG 24	SWS-Plus 050	40085	4 011391 400856
0,60 mm Ø   AWG 22	SWS-Plus 060	40095	4 011391 400955
0,80 mm Ø   AWG 20	SWS-Plus 080	40105	4 011391 401051
1,00 mm Ø   AWG 18	SWS-Plus 100	40115	4 011391 401150







Ideal for electronics and IT applications. Adjustable stripping diameter from 0.12 to 1.00 mm  $\emptyset$  (36 - 18 AWG). With length stopper and integrated cutting function for cables of up to 0.8 mm  $\emptyset$ . Made from special dissipative thermoplastic material.

# **ESD-PLUS Serie**





	Туре	Part No.		
0,12 to 0,40 mm Ø   AWG 36 - 26	ESD-Plus 001	Part No. 40027	4 011391 400276	国際機関
0,25 to 0,80 mm Ø   AWG 30 - 20	ESD-Plus 002	Part No. 40028	4 011391 400283	
0,30 to 1,00 mm Ø   AWG 28 - 18	ESD-Plus 003	Part No. 40029	4 011391 400290	E38001-04.











# ceas

# Servi



# **JOKARI Extras**

Here you find general information around JOKARI products such as spare parts and consumables available, user tips and tricks, as well as some more useful information around cable and wire stripping. All you need to optimize your sales and to select the right products.

Success

# Solutions



34 **Spare Parts DAS ORIGINAL** 

All JOKARI products are designed to sustain a long tooling lifetime. The blades are made from high alloy special steel and are hardened and tempered with great care. However each kind of edges are subject to wear after extensive use. Therefore JOKARI has made available replacement blades for several of our products in case the need arises.

# The exchange of blades is easy.

Cable Knives: Open body (4 screws), take out old blade, insert new blade into support, close body.

Wire Stripping Pliers: as per video instruction. Open the file by scanning the corresponding QR-code on this page, or with your web browser.

Micro Precision Wire Strippers: Take off screw at front, take out old blade, insert new blade and fix screw again.

# For Cable Knives

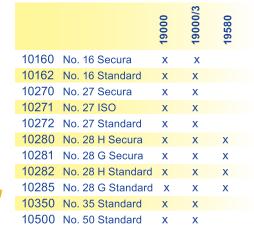
Each JOKARI Cable Knive is supplied with a spare blade inside the handle.

Additional spare blades are available. JOKARI Tools with external trimming knive

have a loose protection cap. This cap is also available as spare part.

Single blade	Part No. 19000
Set of 3 blades	Part No. 19000/3

**Protection cap** Part No. 19580





# For Wire Stripping Pliers

Spare Blades for JOKARI Wire Stripping Pliers have to be replaced as a full set. Spare blade sets are available for most pliers, please use spare parts no.s listed below.



# Set Blades Part No.

20030	FKZ	29030
20050	Super 4 plus	29050
20070	AS-Interface Special	29070
20090	No. 6-16 <sup>2</sup>	29090
20100	Secura 2K	29100
20300	Sensor Special	29300
20310	Sensor Mini	29310

#### Scan for instructions



20030 Flat Cable Stripper



20090 No. 6-16<sup>2</sup>



20050 Super 4 plus



20100 Secura Soft Grip



20070 **AS-Interface Special** 



20300/20310 Sensor Mini

# For Mikro Precision Wire Strippers

The swiveling lever blade is fixed by a screw and can easily be replaced. Part No. 46025

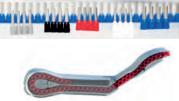




# For QUADRO

Available are the empty magazine as well as strips of end sleeves.





	Color	X Y	Part No.
Magazine, empty			60100
End sleeve strip 0,5 mm		10 x 50	60150
End sleeve strip 0,75 mm		10 x 50	60175
End sleeve strip 1,0 mm		10 x 50	60110
End sleeve strip 1,5 mm		10 x 50	60115
End sleeve strip 2,5 mm		10 x 40	60125



# **AWG Metric Comparison Table**

AWG sizes refer to solid wire.

The diameter of twisted wires can exceed the diameter of solid wires by up to 20%.

AWG Ø	cross secti mm²	on Ø mm	AWG Ø	cross section mm²	n Ø mm	AWG Ø	cross section mm²	n Ø mm	AWG Ø	cross section mm²	n Ø mm
4/0	102,22	11,68	8	8,37	3,26	19	0,65	0,91	30	0,051	0,25
3/0	85,01	10,40	9	6,63	2,91	20	0,52	0,81	31	0,040	0,23
2/0	67,43	9,27	10	5,26	2,59	21	0,41	0,72	32	0,032	0,20
1/0	53,48	8,25	11	4,17	2,30	22	0,33	0,64	33	0,025	0,18
1	42,41	7,35	12	3,31	2,05	23	0,26	0,57	34	0,020	0,16
2	33,62	6,54	13	2,63	1,83	24	0,21	0,51	35	0,016	0,14
3	26,67	5,83	14	2,08	1,63	25	0,16	0,46	36	0,013	0,13
4	21,15	5,19	15	1,65	1,45	26	0,13	0,40	37	0,010	0,11
5	16,77	4,62	16	1,31	1,29	27	0,10	0,36	38	0,008	0,10
6	13,23	4,12	17	1,04	1,15	28	0,081	0,32	39	0,006	0,09
7	10,55	3,67	18	0,82	1,02	29	0,064	0,29	40	0,005	0,08

# **JOKARI** cable symbols



Insulated solid conductor.



Solar cable with external



multicore cables for fixed installation, flexible cables, damp-proof installation cables, e. g. NYM, NYY.





Titan-Nitride coatings(TiN)

• Longer lifetime and less blade wear



Multicore flat installation cables, e.g. NYIF-J.

AS-Interface cable.

Flexible, twisted conductor.



Data communication cables, ethernet cables, sensor and actuator cables, shielded and non-shielded.



Oil resistant flexible control and power cable.





TiN coated hook blade



TiN coated cable stripper





Quicker cut

 Less friction Better cutting quality

# Mulitfunctional protector cap

**JOKARI** product information symbols

- High safety during use
- Safe handling due to protector cap "click" function
- Integrated hanging hole for tool storage
- · Screw driver function for easy blade adjustment









insulation layer.







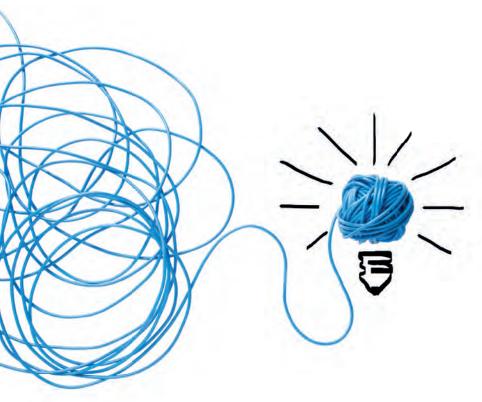








36 | Tips & Tricks DAS ORIGINAL



# Working with JOKARI

### **Cable Knives**

JOKARI cable knives consist of 3 functional parts: the ergonomic **handle** offers a fine grip and safe and exact cable guidance. The self-retaining **cable guide clip** presses the cable sheathing reliably to the swivelling **inner knife blade** and ensures with the shaped handle end an exact guidance of the cable during round and longitudinal cutting.

Adjust cutting depth of the stripping knife to sheathing thickness by turning the adjustment wheel. After insertion of the cable slightly press the cable guide clip to the cable to scratch the sheathing surface. The knife blade is pivot-mounted inside the handle and the knife design ensures that the blade follows the cutting direction automatically without resetting the tool when changing from round to longitudinal cut. Start with a single round cut, then move the knife alongside the cable to its end. Break the sheathing easily at the round notch by bending the cable end up and down, detach sheathing, finished. Some patterns optinally are equipped with a trimming knife blade to cut open packages, boxes, strips, cords etc.

# **Cable Strippers**

The pipe-shaped cable strippers are equipped with 1 or more pairs of cutting knives fixed inside the working heads, depending on application. The use is always the same: open half-pipes by unlocking the catch, insert cable, close half-pipes with slight pressure. Then rotate tool a quarter turn to the left and the right, open tool again, position the blades beside the round notch towards the end, break the sheathing by bending the cable end up and down and tear off sheathing with the tool. Some patterns offer the option to strip conductor insulations by using cross section related stripping notches. Some patterns contain a separate blade for longitudinal cuts. Insert cable in the cable guide, close half-pipes and move tool in a slight angle alongside the sheathing. It is even possible to strip longer sections as the cable can protrude the pipes at full length.

# **Wire Stripping Pliers**

Stripping Pliers are designed to either strip the cable sheathing or the wire insulation. JOKARI Pliers are being offered for different conductors, insulation types and cable sheathings. All pliers either adjust themselves automatically to the conductor cross section or work with precisely ground, size related stripping blades.

# **Micro Precision Wire Strippers**

Made for conductor diameters from 0,12 to 1,0 mm resp. 36 to 18 AWG. The conductors are automatically held in a centered position, the precisely ground knives cut through the insulation surface easily by thumb pressure. Tear stripper away from wire, finished. Available either with blades for individual wire diameters or adjustable by a slider to 6 different diameters. Also available is a version for ESD-use in electrostatic proteced areas.

# **JOKARI - ultimate Sales Support**

Sales support at JOKARI is a multi-faceted matter. The aim is to provide the JOKARI dealership with the best possible direct or indirect support to keep the brand JOKARI as strong as it is and to always be present at the user. JOKARI follows this intention since many years and constantly improves and develops things further.

To be a premium brand - and to keep this approach also in the future, this attitude is only possible with satisfied users and through satisfied dealers.

# See. Feel. Buy. The JOKARI Sample Case

The JOKARI sample cases give the tools into the hands of your customers. Ask for details.



# Hear. Talk. Experience. The JOKARI Exhibitions

Users can experience JOKARI on many exhibitions. We demonstrate and present new and known products. We show how to best handle the tools. We tell where to buy. We listen to the user at the front. We implement what is reasonable.

# Teach. Share. Learn. The JOKARI Training Courses

We share our Know-How with the sales consultants of our customer. We train customer's staff at customer's location using professional presentations and under practical and typical conditions of use.





# Present. Inform. Sell. The JOKARI Blister Cards

As POS-support the JOKARI blister card provides the user with all relevant product information in a compact layout. Short description, easy to understand cable graphics with dimensional details, application photos all at the front, illustrated multi-language instructions of use at the rear, plus QR-Code linking direct to our application videos.

# Surf. Download. Skype. JOKARI Digital













- · Surf, download, skype, twitter
- Video instructions for correct use and easy exchange of stripping blades
- JOKARI cable data base
- QR-Codes
- JOKARI's Wiki
- JOKARI Facebook Forum
- Video phone by Skype

The consequent use of popular multimedia components makes the access to information free of barriers and immidiate - for the trade like for the user.

# You want to have a look at your JOKARI tool working properly?





Just scan the corresponding QR-code in our catalogue or on our blistercard and look. Or visit www.jokari.de, click to the product and it's video.



# The JOKARI cable database – thousands of cables with one click



Which tool is best to strip that cable professionally? The JOKARI cable database will answer this question. The user enters the available cable type and the database looks for the

optimal tool in seconds.

JOKARI offers more than 70 tools for stripping wires. The database supports the user to find fast and easy solutions. Anytime and anywhere accessible via Internet, the database helps to find a professional stripping solution. The use of the database is very simple:

At http://wire.jokari.de the user enters the name of the cable and the key-word-search suggests

a cable list. From that list, the user selects the suitable cable type and the result is a tool recommendation plus a detailed description with text and photo. A link to the homepage www.jokari.de offers additional information and often an application video.

As new cables are developed permanently, the database will be constantly updated in dialog with users.

If a cable is not on our list, JOKARI will add this to the database with your help! Just send a message with information about the cable type or name and number of inner conductors and the cross-section via Facebook, email, fax or phone.





# It's just that easy:



Enter the cable type information into the search box.

The keyword search of the dynamic search machine shows already during the input a choice of cables. The more you complete the search information, the finer the search is working. If necessary, scroll through the offered cable types, mark the correct type and click the left mouse button ...

Nutzen Sie unsere Kabeldatenbank um zu jeder Leitung das passende Produkt zu finden.

| Joba|
| Jobarco Jobarco JWPK 3x2,5mm² H078Q-F
| Jobarco Jobarco Highflex PRO CY-5Z 2D 4x2,5mm²
| Jobarco Jobarco Highflex PRO CY-5Z 2D 4x2,5mm²
| Jobarco Jobarco Highflex CATS 4x2x26AWG
| Jobarco Jobarco PUR-TPE 12x0,75mm²
| Jobarco Jobarco PUR-TPE 12x0,75

... and the recommended product or products are showing up.



If more information is required, click of more info >>

Your cable is not listed? Open our contact form by mouseclick, write your message or provide us with a test sample of your cable. We will consult you individually as quickly as possible.



40 JOKARI's Wiki DAS ORIGINAL

# JOKARI's WIKI - What is what?

# **AS-Interface Cable (AS-i)**

Industrial cable with internationally standardized square, step-shaped design and dimensions, made from a very tough PUR or TPE sheating around 2 insulated conductors. Used in field bus communication, mainly as Actuator/Sensor system based on EN 50295 and IEC62026-2. For stripping the sheathing the JOKARI AS Interface Stripping Plier 20070 is recommended.

#### **Cable diameter**

The size of a cable is defined by the maximum diameter at the outside of the sheathing and can be measured in millimeter and inches.

## Cable (Dismantling) Knife

The construction of a modern Cable Knife comprises usually of a plastic handle, a cable holding device and a knife blade to slit the cable sheathing with a round cut.

# **Cable Stripper**

JOKARI Cable Strippers provide two half-pipe plastic bodies, which are linked on one long side with hinges. Stripping blades will either be on one or both ends of the cable stripper depending upon the pattern and style. After opening a closing catch, the body opens alongside, and the cable can be inserted by placing the knives at the position, where the insulation has to be cut. Closing the body applies a slight pressure to the knives cutting into the sheathing. After the blades have cut the outer sheathing, simply rotate the body of the cable stripper a quarter turn to the left and right. This prepares the sheathing to be broken and to be pulled off.

Some Cable Strippers offer 2 sets of blades to work on coaxial cables with one tool, and some Cable Strippers offer additional wire stripping notches. Common to all is that there is no need to adjust the tools to cable and wire diameter.

# **Cable Stripping**

Round and Flat Cable consist of some insulated conductor wires, which are coated by a plastic or rubber sheathing. To get the conductors ready for an electrical connection, the sheathing has to be taken off the cable end to expose the conductors. For stripping a cable sheathing we recommend JOKARI Cable Knives, Cable Strippers and some Stripping Pliers.

#### **Coaxial Cable**

Coaxial Cables are consisting of a pair of concentric positioned conductors. The inner conductor can be either solid or stranded. It is covered by a dielectric insulation material, around which the second conductor in form of an aluminium foil or mesh protects the inner conductor against parasitic induction. This shielding is covered by a second insulation sheath. Coax cables are used for a distortion-free transfer of high frequency bandwidth transfer signals, e. g. in cable-TV or ethernet systems. The Secura No. 1 (part no. 30600) strips both, the outer sheathing and shielding as well as the dielectric insulation to prepare a professional connection to coax plugs and connectors.

## Conductor

A conductor consists of one ore more metal wires inside an insulation layer to transport electrical energy. The international standard IEC 60228 defines all criterias around conductors, amongst them the various basic types: class1- solid, class 2 - stranded for fixed installation, Class 5 - flexible and class 6 - very flexible. Conductors can be used alone or assembled from 2 and more inside a sheathing as a cable.

### Conductor, solid, Class 1

Made of a single, solid wire, usually copper, which is insulated by a plastic insulation layer. A set of 2 or more conductors form a sheathed multicore cable. Used e. g. in building installation and other surroundings, where a strong and comparatively rigid cable construction is required.

# Conductor, stranded, Class 2

Used for fixed installation purposes, it consists of a number of thinner wires, which are stranded to a string, which is more flexible than a solid conductor.

www.jokari.de JOKARI's Wiki | 41

# Conductor, flexible, Class5

Assembled from a greater number of individual, finer wires, the conductor respectively the final cable are used, whereever the cable needs to be much more flexible, but also a good stability is needed, e. g. to connect fixed equipment like machines, larger household equipment etc to mains.

# Conductor, very flexible, Class 6

Built from still finer wires, this conductor type is being used for cables, installed at all movable electrical equipment, e. g. from TV to hair blowers.

## Conductor cross section (mm²)

The size of a conductor is defined by the frontal cross section of the metallic part of the wire, without insulation. Contrary to a solid wire, the cross section of stranded wires is the addition of the individual cross sections of all the fine wires forming the stranded string. As this string also contains some spaces between the fine wires, a stranded wire may be up to 20% larger in diameter than a solid wire with same cross section. In Europe the cross section usually is indicated by "mm²".

### Conductor cross section (AWG)

AWG means "American Wire Gauge" and is being used mainly in the USA. Like the metric cross section AWG defines the frontal area of the individual wires of conductors. AWG numbers become smaller, the larger the diameters are. The differences between solid and twisted wires in AWG are larger than in millimeter units, and AWG sizes do not exactly match european metric wires. Therefore our AWG indications are only as near as possible to the basic metric figures.

#### **Data Cable**

Used for transmitting data files with usually low electrical energy. These cables often have rather thin sheathing due to low requirements to the insulation properties. They either have one insulated stranded conductor with a larger diameter, or a set of thinner, insulated flexible stranded wires, twisted around inside a sheathed cable, which can transport different data parallel and separate from each other. Some cables feature an additional metal or plastic shielding foil, which can protect against external influences, but this is not a must for all applications. Other types of data cable has each of its insulated conductors carrying an individual shielding foil. Some JOKARI Cable Strippers are layed out for the individual demands of the various types and specifications of data cables.

# **Sensor Cable**

Sensor Cable is being used greatly in manufacturing systems engineering. It can be found in the robotics and logistics industries. The operating conditions are often difficult, as the cables are being exposed to dirt, humidity, aggressive materials, hot or cold temperatures and extensive movements. Due to these extremes, the demands to the cable sheathing und conductor insulation materials are extreme as well. These cables can be highly resistant, flexible and tough. They use materials such as PUR, halogen-free PUR, or TPE. These can be stripped by specially designed strippers – a speciality of JOKARI.

### Wire Stripping

The insulation material of an electrical conductor wire is being pulled off to enable a clean electrical connection. Suitable tools are JOKARI Wire Stripping Pliers and Micro-Precision Wire Strippers. Also some JOKARI Cable Strippers are equipped with additional wire stripping notches.

### Wire Stripping Plier

Traditionally, a Pair of Pliers consists of a pair of grips, which are pivoting around a centered bolt. The one side of the tool form the handles, the other the working head. The working head of JOKARI Stripping Pliers contains a lever construction, which in one move of the user's hand presses cutting knives onto the cable sheathing and pulls the sheathing off from the conductors inside. JOKARI has Stripping Pliers that automatically adjust to the cable needs as well as manual adjustment variations.



Cable and wire types listed in this table are typical application examples and support to find the right tool. In most cases the tools can be used at similar or related cable and wire patterns as well.



Cable types			_			-				
						-				
Cable dimensions						Con			3	
	part no. I page	part no. I page	part no. I page	part no. I page	part no. I page	part no. I page	part no. I page	part no. I page	part no. I page	part no. I pag
Cable Knives										
4-16 mm 5/32"-5/8" Ø	10162   7									
0.00 5/40" 4.4/0" 6	10160   8									
8-28 mm 5/16"-1.1/8" Ø	10271   6									
	10272   8 10285   8									
	10185   8									
	10270   8									
	10281   9									
	10280   9									
27-35 mm 1.5/64"-1.1/2" Ø	10350   6									
35-50 mm 1.3/8"-1.15/16" Ø	10500   6									
Cable Stripper										
4-13 mm 5/32"-1/2" Ø	30900   12		30900   12					30900   12		30900   12
8-13 mm 5/16"-1/2" Ø	30120   12									30400   14
	30900   12									
	30155   13									30155   13
8-15 mm 5/16"-19/32" Ø	30400   14									30400   14
	30900   12									30900   12
PVC-Flex 3,0x0,75 mm <sup>2</sup> Ø	30600   15									30900   12
4,8x7,5 mm 3/16"-19/64" Ø			30600   15							
			30100   15							
4,5-10 mm Ø					30500   17		30900   12	30900   12	30500   17	
					30161   16				30161   16	
F 40 0 140 " 4 10 " C	00400140				00400140				30900   12	00400140
5-13 mm 3/16"-1/2" Ø	30160   16	20140144			30160   16					30160   16
Flat Cable to 12 mm width		30140   14 30900   12								
Flat Cable to 15 mm width Solar Cable 1,5 mm <sup>2</sup>		30900   12		30180   17						
Solar Cable 2,5-6 mm <sup>2</sup>				30190   17						
Solar Cable 10/16 <sup>2</sup>				30200   17						
1,5-50 mm <sup>2</sup>				00200   17				30900   12		
1,5 00 11111								00000   12		
Wire Stripping Pliers										
0,2-6 mm <sup>2</sup> AWG 24-10							20050   22	20050   22		
							20100   22	20100   22		
0,5-6 mm <sup>2</sup> AWG 20-10							20060   25	20060   25		
0,75-2,5 mm <sup>2</sup> AWG 18-10							20030   24	20030   24		
6-16 mm <sup>2</sup> AWG 10-5							20090   23	20090   23		
Sensor Cable 3,20-4,40 mm Ø					20310   25					
Sensor Cable 4,40-7,00 mm Ø					20300   25					
Flat Cable to 12 mm width		20030   24								
AS-Interface Cable						20070   26				
Special Insulation 0,5-4 mm <sup>2</sup>							20450   25	20450   25		
(rubber, silicone, TPE etc.)										
Flex. Control + Power Cable										20300   25
to 3x1,5 mm <sup>2</sup> /Ø 6,7 mm										
Mines Developed 187 - Or 1										
Micro Precision Wire Strippers							40004100	40004100		
0,12-0,40 mm Ø AWG 36-26							40024   30	40024   30		
0.25 0.90 mm (X. AVA/C.20.20							40027   31	40027   31		
0,25-0,80 mm Ø AWG 30-20							40025   30	40025   30		
							40028   31	40028   31		
0,30-1,00 mm Ø AWG 28-18							40026   30	40026   30		

Part No.	Туре	Page	Туре	Part No.	Page
10160	No. 16 Secura	8	Allrounder	30900	12
10162	No. 16 Standard	7	AS-Interface Special	20070	26
10270	No. 27 Secura	8	BKZ	50000	27
10271	No. 27 ISO	6	Spare Blades for 20030	29030	34
10272	No. 27 Standard	7	Spare Blades for 20050	29050	34
10280	No. 28 H Secura	9	Spare Blades for 20070	29070	34
10281	No. 28 G Secura	9	Spare Blades for 20090	29090	34
10282	No. 28 H Standard	7	Spare Blades for 20100	29100	34
10285	No. 28 G Standard	7 6	Spare Blades for 20300	29300	34
10350 10500	No. 35 Standard	6	Spare Blades for Wiere Wire Strippers	29310	34 34
19000	No. 50 Standard Spare Blades for Cable Knives	34	Spare Blades for Cable Knives	49025 19000	34
19000/3	•	34	Spare Blades for Cable Knives Spare Blade Set for Cable Knives	19000	34
19580	Spare Blade Set for Cable Knives	34	ESD-PLUS 001	40027	31
20030	Cap for Cable Knive FKZ Flat cable Stripper	23	ESD-PLUS 001	40027	31
20050	Super 4 plus	22	ESD-PLUS 003	40029	31
20060	Special Special	27	Fibre Strip DC	30700	16
20070	AS-Interface Special	26	Fibre Strip LC	30800	16
20070	No. 6-16 <sup>2</sup>	23	FKZ Flat Cable Stripper	20030	23
20100	Secura 2K	22	High Strip	20450	26
20220	Outlet Special 20	24	No. 14 Strip	30140	14
20255	Outlet Special 55	24	No. 16 Secura	10160	8
20300	Sensor Special	25	No. 16 Standard	10162	7
20310	Sensor Mini	25	No. 1-Cat	30500	17
20450	High Strip	26	No. 27 ISO	10271	6
29030	Spare Blades for 20030	34	No. 27 Secura	10270	8
29050	Spare Blades for 20050	34	No. 27 Standard	10272	7
29070	Spare Blades for 20070	34	No. 28 G Secura	10281	9
29090	Spare Blades for 20090	34	No. 28 G Standard	10285	7
29100	Spare Blades for 20100	34	No. 28 H Secura	10280	9
29300	Spare Blades for 20300	34	No. 28 H Standard	10282	7
29310	Spare Blades for 20310	34	No. 35 Standard	10350	6
30100	Top Coax	15	No. 50 Standard	10500	6
30120	Universal Stripper No. 12	12	No. 6-16 <sup>2</sup>	20090	23
30140	No. 14 Strip	14	Outlet Special 20	20220	24
30155	Secura No. 15	13	Outlet Special 55	20255	24
30160	PC-Strip	16	PC-Cat	30161	16
30161	PC-Cat	16	PC-Strip	30160	16
30180	SE-Strip 1,5	17	PWS-PLUS 001	40024	30
30190	SE-Strip 2,5-6	17	PWS-PLUS 002	40025	30
30200	SE-Strip 10/16	17	PWS-PLUS 003	40026	30
30400	UNI-PLUS	14	Quadro	61000	21
30500	No. 1-Cat	17	Quadro-Magazine, empty	60100	34
30600	Secura Coaxi No. 1	15	QUADRO-Set	60000	20
30700	Fibre Strip DC	16	Cap for Cable Knives	19580	34
30800	Fibre Strip LC	16	Secura Coaxi No. 1	30600	15
30900	Allrounder	12	Secura No. 15	30155	13
40015	SWS-PLUS 0,12	30	Secura 2K	20100	22
40024	PWS-PLUS 001	30	Sensor Mini	20310	25
40025	PWS-PLUS 002	30	Sensor Special	20300	25
40026	PWS-PLUS 003	30	SE-Strip 1,5	30180	17
40027	ESD-PLUS 001	31	SE-Strip 10/16	30200	17
40028	ESD-PLUS 002	31	SE-Strip 2,5-6	30190	17
40029 40035	ESD-PLUS 003	31 30	Special End sleeve strip 0,5	20060	27 34
40035	SWS-PLUS 0,16 SWS-PLUS 0,20	30	End sleeve strip 0,5	60150 60175	34
40045	SWS-PLUS 0,25	30	End sleeve strip 1,0	60110	34
40065	SWS-PLUS 0,30	31	End sleeve strip 1,5	60115	34
40075	SWS-PLUS 0,40	31	End sleeve strip 1,5	60125	34
40075	SWS-PLUS 0,50	31	Super 4 plus	20050	22
40095	SWS-PLUS 0,60	31	SWS-PLUS 0,12	40015	30
40105	SWS-PLUS 0,80	31	SWS-PLUS 0,16	40035	30
40115	SWS-PLUS 1,00	31	SWS-PLUS 0,20	40045	30
49025	Spare Blades for Micro Wire Strippers	34	SWS-PLUS 0,25	40055	30
50000	BKZ	27	SWS-PLUS 0,30	40065	31
60000	QUADRO-Set	20	SWS-PLUS 0,40	40075	31
60100	Quadro-Magazine, empty	34	SWS-PLUS 0,50	40085	31
60110	End sleeve strip 1,0	34	SWS-PLUS 0,60	40095	31
60115	End sleeve strip 1,5	34	SWS-PLUS 0,80	40105	31
60125	End sleeve strip 2,5	34	SWS-PLUS 1,00	40115	31
60150	End sleeve strip 0,5	34	Top Coax	30100	15
60175	End sleeve strip 0,75	34	UNI-PLUS	30400	14
61000	Quadro	21	Universal Stripper No. 12	30120	12



Telefon +492599-1289 Telefax +49 25 99 - 71 51

info@jokari.de www.jokari.de

facebook jokari4u

Swee jokari-krampe\_gmbh

twitter @jokari4u



ООО "КОМПАНИЯ ОПТУЛС" Москва, ул. Иловайская, д.3

Тел.: +7 (495) 646-00-96 saie@opttoois.ru www.opttoois.ru